

Deltin 1.750"

Work Order ID 111103

111103

BPK

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Thursday, January 09, 2014 11:29:58 AM

Item ID: PB67-43001-265

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deltin Bushing

Start Date: 1/8/2014 Start Qty: 20.00

20

Cust Item ID:

Required Date: 1/24/2014 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: MF Date: 14-01-09

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B67-43001

c

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn as per Dwg B67-43001

Dwg Rev: C

Deburr

20 0 JFC 2014-01-16

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

20 0 JFC 2014-01-14

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

20 0

DAS
40
8-89

14/01/17

Work Order ID 111103

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Thursday, January 09, 2014 11:29:58 AM

Item ID: PB67-43001-265 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deltin Bushing
 Start Date: 1/8/2014 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>MEZZ2</u>	0.00							
130									
Packaging	Memo	0.00				20X	DAS 28 9-89	14-01-17	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-01-17
 14-01-17

Picklist Print

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Thursday, January 09, 2014 11:29:57 AM

Work Order ID: 111103

Parent Item: PB67-43001-265

Parent Item Name: Deltin Bushing

Start Date: 1/8/2014

Required Date: 1/24/2014

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A05.07.19New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR1.750		Purchased	No			100	f	19.0000	0.175	4			
DELRIN ROUND BAR 1.750													

Location

Loc Qty

Loc Code

MAT039

19

125488

19

54.00 JFC 2014-01-16

Ø1.595^{+0.000}
-0.005

Ø1.275^{+0.005}
-0.000

0.03 X 45°
CHAMFER
TYP

2.00

B67-43001-265 DELRIN BUSHING

NOTES:

- 1) MATERIAL: WHITE OR BLACK DELRIN II 150E OR ACETRON GP ACETAL
REF. DART SPEC. M-DELRIN-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 20 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.	MB	09.02.27
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. C
CHECKED	AS	B67-43001-265	SHEET 1 OF 1
MFG. APPR.		TITLE	SCALE
APPROVED		DELIN BUSHING	NTS
DE APPR.	N/A	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.02.27		

